

# Work Order ID 59798

Friday, June 11, 2010 12:53:16 PM



Page 1

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Locker Extender

Start Date: 6/10/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/25/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: 14 Date: 10-6-14 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
----------	--------------

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-604-041 CHG002

8/01/08/05

df for BG 10/08/05

110



PURCHASING

0.00

Purchasing

Memo

0.00

Purchasing

Issue P/O: 12085  
Description: D350-604-041 Rear locker extender.  
Supplier: Delastek.  
Certification of Conformity and process sheet from Delastek is required.  
4 x 2600-6 Camlock stud - Ship to Delastek B 11 4335

11/10-14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 59798**

Friday, June 11, 2010 12:53:16 PM



Page 2

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Item Name: Rear Locker Extender

Stop



Start Date: 6/10/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/25/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



Packaging

Receive & Inspect for Damage & Mat'l Certs  
Packaging

0.00

Memo

0.00

Packaging

Ensure a copy of Certification of Conformity and process sheet from Delastek is attached.

CY 10/17/12 (1)

130



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Check hole locations to template. DT 8824 Check process sheet and audit.

S 10/08/04

(10)

Pho →

140



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10/18/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D350-604-041 PAR #: \_\_\_\_\_ Supplier: Delastek Fault Category: Delastek NCR: Yes No DQA: \_\_\_\_\_ Date: 10/07/12  
 Resolution: re-work Disposition: re-work QA: N/C Closed: \_\_\_\_\_ Date: 10/08/10

NCR: 59798		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
10/07/12	8 120	Found at inspection cracks in the inside outer skin of the tunnel, looks like too much primer.	<i>[Signature]</i>	<del>inform</del> -inform Delastek of issue -sand down the affected area smooth & re-prime grey per Q51005.	10/07/12	<i>[Signature]</i>	<i>[Signature]</i>	10/07/12
		R.L. <del>def</del> manufacture error		Primer B# <u>114823</u> used new retaining washers For camlock studs 2600-4 B 114355 as per drawing 350-604041	10-02-04 10-02-04	<i>[Signature]</i>	<i>[Signature]</i>	10/07/12
		upon removal of camlock stud 02600-4 one of the studs were bent around top outer ridge	<i>[Signature]</i>	scrap + replace 02600-6 B <del>1125</del> <u>115361</u> x1	10-08-04 10-08-04	<i>[Signature]</i>	<i>[Signature]</i>	10/08/12

NOTE: Date & initial all entries

**Work Order ID 59798**

Friday, June 11, 2010 12:53:16 PM

Page 3

Item ID: D350-604-041

Accept

Revision ID:

Item Name: Rear Locker Extender

Start Date: 6/10/2010 Start Qty: 1.00

Required Date: 6/25/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/08/05

70

160

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-604-041 Location: 32 PPP Rev: 4

10/18/9 SP

P2

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/10 J

mf  
10-8-9

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, June 11, 2010 12:53:20 PM

Page 1

Work Order ID: 59798

Parent Item: D350-604-041

Parent Item Name: Rear Locker Extender





Comments: IPP Rev: Q ☐ 03.12.01 ☐ Reformat ☐ KJ/RF ☐

Start Date: 6/10/2010

Required Date: 6/25/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
2600-6  Camlock Stud		Purchased	No			100	Each	78.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST381		78							
				114238		4							
				114355		24							
				114654		50							
D2269  Decal		Manufactured	No			120	Each	12.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		12							
				55728		2							
				57536		10							
D350-604-041P  Rear Locker Extender		Purchased	No			140	Each	0.0000	1	1			
D2268  Decal		Manufactured	No			150	Each	10.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		10							
				57535		10							



CY 10/6/14

55728

CY 10/17/12 (1)

57535

*[Handwritten signature]*

*[Handwritten signature]*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

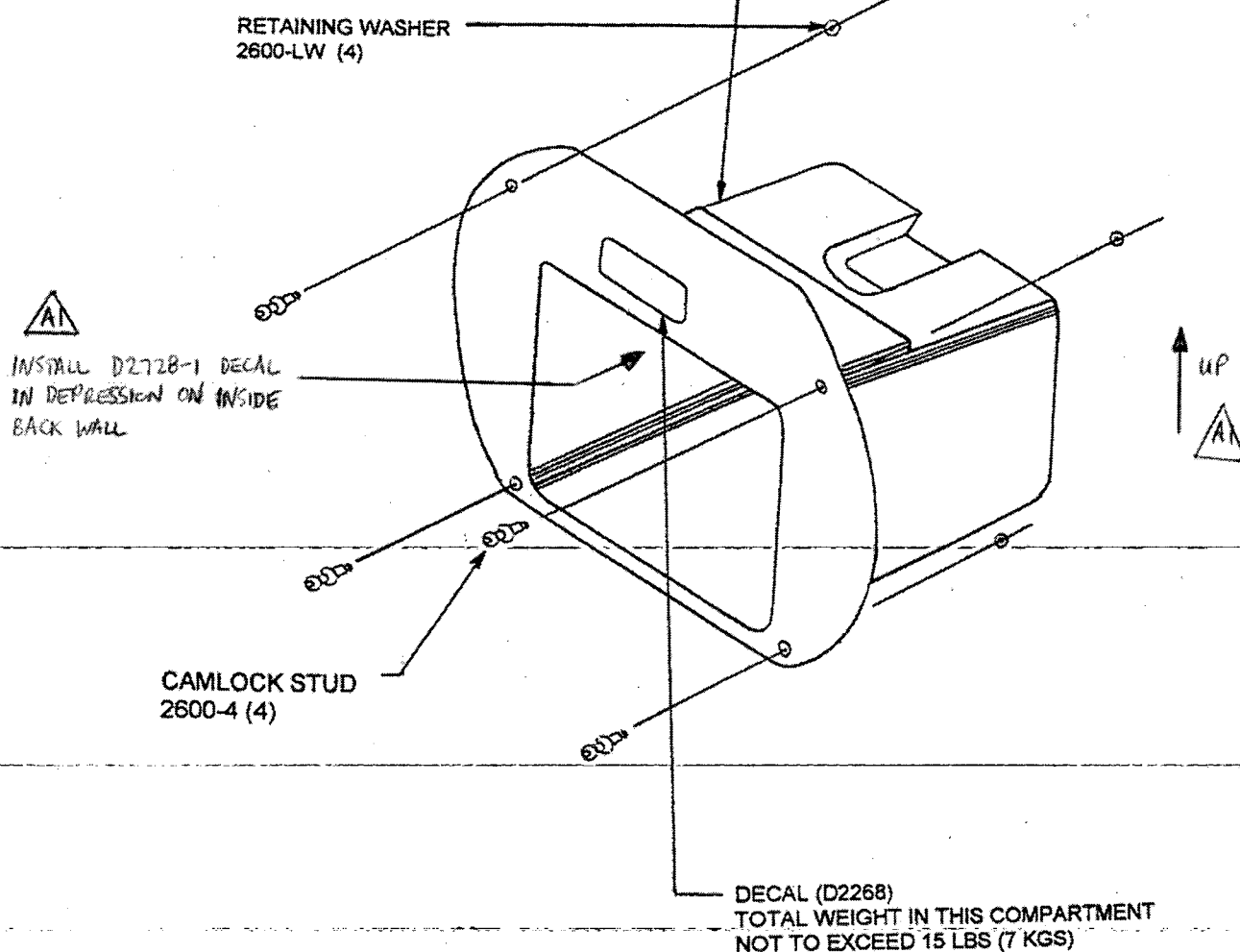




DESIGN BW	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D350-604-041	REV. A SHEET 1 OF 1
DATE 02.04.01		TITLE REAR LOCKER EXTENDER ASSEMBLY	SCALE NTS
A	02.04.01	NEW ISSUE	
AI	RF 02.04.23	ADD D2728-1 DECAL + ORIENTATION NOTE REAR LOCKER EXTENDER (D2273)	

RELEASED  
02.04.03

REFERENCE ONLY



### D350-604-041 REAR LOCKER EXTENDER

NOTE: DECALS TO BE ORIENTED TO MATCH 'UP' ORIENTATION OF RLE



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W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Delastek inc.  
2699 5e avenue  
Local 14, Porte -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\* Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	33809
Customer #	DART US

Telephone: (819) 533-5788  
Warehouse: MAIN

Bill to:

DART AEROSPACE LTD  
1270, Aberdeen Street  
Hawksbury, Ontario K6A 1K7  
Canada

Ship to:

DART AEROSPACE LTD  
1270, Aberdeen Street  
Hawksbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200  
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
Puro Collect		Origin		Net 30 days USA		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Year PO #	GST/PST #	
07/07/2010	14/06/2010	14444	Brigitte Golden		PO12085		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
1	0	1	DKC134-0003	Rear Locker Extender D350-604-041P B#59798 ✓ U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. D CZ 10/7/12 <u>No. série</u> B59798 <u>No. lot</u> 26291			

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by:

Quality department AQ-357



Date: Jeudi, 2010-05-06 09:49:33  
Utilisateur: marc dubé

## Feuille de Procédé

Client : DART US DART AEROSPACE LTD  
 Numéro Job : 26291  
 Numéro Soumission : 3482  
 Numéro B.A. :  
 Date : 2010-05-06 No. B.V. :  
 Dernière Rev. : NC  
 Dernière fois : - - Type :  
 Dernière précédente : 26290

Nom Dessin : REAR LOCKER EXTENDER  
 Numéro Article : DKC134-0003  
 Numéro Dessin : D350-604-041 & D2273  
 Projet Numéro : DK-362  
 Révision dessin : A & D  
 Matériel : Derakane 470-36/411/510  
 Date Dûe : 2010-05-13 Qté: 1 Udm: UNITE



B59798

Écrit par :  
 Vérifié & Approuvé par :  
 Commentaires : N° de pièce Laminée Dart Aerospace: D2273  
 N° de pièce Assemblage Dart Aerospace: D350-604-041

Process Sheet Rév.: 00 Création du premier à partir de la révision  
 12 du planning De Delastek Composites

## Produit additionnel

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
1.0	AC0085	FREKOTE 3,78L 44-NC
Commentaire Qty.: 0.02 UNITE(s)/Unit Total: 0.02 UNITE(s)		
2.0	PRÉPARATION	Préparation du moule



Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Nettoyer le moule à l'aide d'un chiffon humide et sécher à l'air. Selon I.F. # DKC134-0003-5.








Note: Afin que le frekote agisse pleinement, le moule doit être libre de toute contamination, enlever tout contaminants à l'aide de Frekote PMC, PMC Plus ou tout autre solvant efficace. Il est permis d'utiliser un abrasif (Doux) afin d'enlever toute accumulation de résine sur le moule.

Appliquer 2 couches de Frekote 44-NC à l'aide du chiffon propre en laissant sécher pendant 15 minutes entre les couches. Le séchage de la dernière couche doit être de 3 heures à température de la pièce avant d'appliquer le Gel Coat.

Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

3.0	AMB0350	Gel Coat Blanc N° Gel 944W005
Commentaire Qty.: 1.580 UNITE(s)/Unit Total: 1.580 UNITE(s)		
	Gel Coat Blanc N° Gel 944W005	N° de Lot: 1-27406-1
4.0	AMB0286	Catalyst N° DDM-9
Commentaire Qty.: 0.0070 GALLON(s)/Unit Total: 0.0070 GALLON(s)		
	Catalyst N° DDM-9	N° de Lot: 1-22176-1

## Feuille de Procédé

<b>Client:</b> DART US DART AEROSPACE LTD		<b>Nom Dessin:</b> REAR LOCKER EXTENDER
<b>Numéro Job:</b> 26291		<b>Numéro Article:</b> DKC134-0003
<b>Numéro Job:</b> 		
<b># Séq.:</b>	<b>Machine ou Opération:</b>	<b>Description :</b>
5.0	AC0747	Acetone
<b>Commentair</b> Qty.: 0.200 KILOGRAMME(s)/Unit Total : 0.200 KILOGRAMME(s)		
6.0	PREP-GENERAL	Préparation du matériel
 		
<b>Commentair</b> Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs		
Faire la préparation du matériel selon I.F. # DKC134-0003-5 :		
Dans une quantité de Gel Coat N° 944W005 ajouter 2% de Catalyst N° DDM-9 et diluer à l'aide de 10% D'acétone.		
Date: <u>30-6-10</u> Sceau: 		
7.0	GEL COAT	Application du Gel Coat
 		
<b>Commentair</b> Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs		
Selon I.F. 134-0003		
À l'aide d'un fusil à gel coat appliquer une couche entre 15 et 20 millièmes de Gel Coat sur le moule N° DKG 362-010 et laisser sécher pendant un minimum de 2 heures avant de faire le lay-up, mais ne pas dépasser 24 heures de séchage selon l'instruction de travail N° Tec-70.		
Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.		
Autocontrôle de fabrication. ( Visuel du Gel Coat )		
Date: <u>30-6-10</u> Sceau: 		
8.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.
<b>Commentair</b> Qty.: 1.680 LITRE(s)/Unit Total : 1.680 LITRE(s)		
Résine (411B7530) 411-350 promo. 75min N° de Lot: <u>1-27663-1</u>		
9.0	AMB0286	Catalyst N° DDM-9
<b>Commentair</b> Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)		
Catalyst N° DDM-9 N° de Lot: <u>1-22176-1</u>		
10.0	AMB0214	9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish
<b>Commentair</b> Qty.: 4.6 VERGE(s)/Unit Total : 4.6 VERGE(s)		
9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish N° de Lot: <u>1-26697-1</u>		

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 26291

Numéro Article: DKC134-0003

Numéro Job:



# Séq.:

Machine ou Opération:

Description :

11.0

AMB0213

WR1850 Roving 18oz. x 50"

Commentair Qty.: 1.140 KILOGRAMME(s)/Unit Total: 1.140 KILOGRAMME(s)

WR1850 Roving 18oz. x 50"

N° de Lot:

1-22302-1

12.0

PREP-GENERAL

Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Tailler le matériel selon les dimensions requises à l'aide de gabarit de trimage prévus à cet effet.

Autocontrôle de fabrication. ( Selon gabarits )

Date: 26/04/10 Sceau:



13.0

LAMINAGE

Faire le laminage



Commentair Setup: 0.00Hrs/ Run: 3.5000Hrs Total Run : 3.5000Hrs

Selon I.F. 134-0003

S'assurer de ne pas trapper d'air entre les rangs

Inscrire les informations suivantes:

Humidité: 35% Température: 69°F Heure: —

Date: 30/06/10 Sceau:



14.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.150 LITRE(s)/Unit Total: 0.150 LITRE(s)

Résine (411B7530) 411-350 promo. 75min

N° de Lot: —

15.0

AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0070 GALLON(s)/Unit Total: 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot: —

16.0

FINITION

Finition Générale



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Injecter les bulles d'air selon I.F.# DKC134-0003-5.

Date: — Sceau: —

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 26291

Numéro Article: DKC134-0003

Numéro Job:



# Séq.: Machine ou Opération: Description :

17.0

DÉMOULAGE

Démoulage de la pièce



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Selon I.F.# DKC134-0003-5.

Faire le démoulage de la pièce en poussant de l'air à l'intérieur tout en faisant bien attention de ne pas l'endommager .

Autocontrôle de fabrication.( Visuel )

Date: 1-7-10

Sceau:



18.0

TRIMAGE

Trimage / Rivetage



Commentair Setup: 0.00Hrs/ Run: 40.0000Min Total Run : 0.6667Hrs

Selon I.F.134-0002

Autocontrôle de fabrication.( Visuel et dimensionel selon le dessin )

Date: 3-6-10

Sceau:



2/07/10



19.0

AAC1021

Dupont Primer N° 7704S

Commentair Qty.: 0.3400 UNITE(s)/Unit Total : 0.3400 UNITE(s)

Dupont Primer N° 7704S

N° de Lot:

1-26575-4

20.0

AAC1101

N° 7775S, Dupont Activator - Reducer Chromabase

Commentair Qty.: 0.0670 UNITE(s)/Unit Total : 0.0670 UNITE(s)

N° 7775S, Dupont Activator - Reducer Chromabase

N° de Lot: 1-26804-2

21.0

PRIMER

Application primer



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Appliquer le primer selon I.G. 0008

Date: 05/07/10

Sceau:



22.0

AAC1607

Camlock Stud-2600-4 (or Monadnock 1126000-4)

Commentair Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s)

Camlock Stud 2600-4 (or Monadnock 1126000-4)

N° de Lot:

1-27174-1

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD  
Numéro Job: 26291

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0003

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
23.0	AAC0682	Washer 2600-LW (1127700)

Commentair Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s)  
Washer 2600-LW (1127700) N° de Lot: 1-6687-1

24.0	ASSEMBLAGE	Assemblage mécanique
------	------------	----------------------



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Selon I.F. 134-0004

Démasquer la pièce.

Assembler les quatre (4) Camlock Stud N° 2600-4 à l'aide des Lock Washer N° 2600-LW. Selon l'instruction de travail N° I.G.#Pose de stud.

Autocontrôle de l'assemblage ( Visuel )

Date: 06-10-10 Sceau:



25.0	IDENTIFICATION	Identification à encre indélébile
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Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Selon I.F. 134-0005

Faire l'identification de la pièce: N° de pièce D350-604-041

N° de Work Order: # 26291

L'identification doit être vers l'extérieur.

Date: JUL 06 2010

Sceau:



26.0	INSPEC FINAL	Inspection finale
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Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'inspection dimensionnelle et visuelle de la pièce selon le dessin.

Date: 06-07-10 Sceau:



27.0	EMBALLAGE	Emballage & Entreposage
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Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'emballage de la pièce dans le contenant approprié.



sateur: marc dubé

# Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 26291

Numéro Article: DKC134-0003

uméro Job:



# Séq.:

Machine ou Opération:

Description :

Date 06-07-10 Sceau:



## **Jason Murdoch**

---

**From:** Jason Murdoch [jmurdoch@dartaero.com]  
**Sent:** Tuesday, July 13, 2010 9:17 AM  
**To:** 'Céline Audet'  
**Cc:** 'L Lacelle'  
**Subject:** Rear lockers D350-604-041P  
**Attachments:** PO 12085 Del wo#26290.JPG; PO 12085 Del wo#26290 (1).JPG; PO 12085 Del wo#26290 (2).JPG; PO 12085 Del wo# 26291.JPG; PO 12085 Del wo# 26291 (1).JPG; PO 12085 Del wo# 26291 (2).JPG

Hi Celine,

I Thought you guys should be advised of the last 2 issues we have encountered on these rear lockers.

On you w/o 26290, the thickness of the gelcoat in the affected area was measuring 0.045-49" thick. Away from the radius, was 0.025" which is acceptable. Is it possible that the additional thickness in Gel coat is the cause of cracking on & around the corners? This was discovered with a minor flex of the flange....I mean very minor.

& on w/o 26291, well it is pretty obvious that the primer was a wee bit too thick in this area, & cracked once fully cured.

Please pass on the message of the gelcoat & primer & note that this applies to all product unless otherwise specified.

We will rework these deviations in house.

Thanks,

**Jason Murdoch**  
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